



IT-170GRA1TC

High Tg / Halogen Free / Mid-Loss Laminate & Prepreg

- Halogen free, High-Tg (180°C) / Lower Dk (3.8 @ 10GHz) and low Df (<0.009 @ 10GHz)
- Compatible with High Tg standard FR-4 processes / High thermal & CAF resistance reliability

Laminate properties

Items	IPC TM-650	Typical Value	Unit
Peel Strength, minimum			
A. Low profile copper foil	2.4.8	5.0~6.0	lb/inch
Volume Resistivity	2.5.17.1	1×10^{10}	MΩ·cm
Surface Resistivity	2.5.17.1	1×10^{10}	MΩ
Moisture Absorption, maximum	2.6.2.1	0.10	%
Permittivity (Dk, 50% resin content)			
A. 1GHz	2.5.5.9	3.9	
B. 2GHz	2.5.5.13	3.8	--
C. 5GHz	2.5.5.13	3.8	
D. 10GHz	2.5.5.13	3.8	
Loss Tangent (Df, 50% resin content)			
A. 1GHz	2.5.5.9	0.008	
B. 2GHz	2.5.5.13	0.008	--
C. 5GHz	2.5.5.13	0.008	
D. 10GHz	2.5.5.13	0.009	
Flexural Strength, minimum			
A. Length direction	2.4.4	480-510	N/mm ²
B. Cross direction		400-430	
Thermal Stress 10 s at 288°C			
A. Unetched	2.4.13.1	Pass	Rating
B. Etched		Pass	
Flammability	UL94	V-0	Rating
Comparative Tracking Index (CTI)	IEC 60112 / UL 746	CTI 1 (400-599)	Class (Volts)
Maximum Operating Temperature(MOT)	UL 746B	130	C
Glass Transition Temperature(DSC)	2.4.25	180	°C
Decomposition Temperature	2.4.24.6	380	°C
X/Y Axis CTE (40°C to 125°C)	2.4.41	11/13	ppm/°C
Z-Axis CTE			
A. Alpha 1	2.4.24	40	ppm/°C
B. Alpha 2		240	
C. 50 to 260 Degrees C		2.7	%
Thermal Resistance			
A. T260	2.4.24.1	>60	Minutes
B. T288		>60	Minutes

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