



ThunderClad 4HR_TU-943HR

Core: 943HR

Prepreg: 943P HR

TU-943HR is an advanced material designed for high speed computing, telecommunications, radio frequency super low loss filed applications. **TU-943HR** electrical performance is competitive with PTFE-based, hydrocarbon-based very low loss materials, but capable for high layer count circuit board design with excellent thermal reliability.

TU-943HR laminates also exhibit excellent moisture resistance, improved CTE, superior chemical resistance, thermal stability, CAF resistance, and also compatible with modified FR-4 processes.

Applications

- Radio frequency
- Backplane, High performance computing
- Line cards, Storage
- Servers, Telecom, Base station
- Office Routers

Performance and Processing Advantages

- Excellent electrical and thermal properties
- Dielectric constant is 3.14 @ 10GHz
- Dissipation factor is 0.0011 @ 10GHz
- Stable and flat Dk/Df performance over frequency and temperature variance.
- Compatible with modified FR-4 processes
- Excellent moisture resistance and Lead Free reflow process compatible
- Improved z-axis thermal expansion
- Superior dimensional stability, thickness uniformity and flatness
- Anti-CAF capability
- Excellent through-hole and soldering reliability
- Halogen Free

Industry Approvals

- IPC-4101E Specification Number : /134
- UL File Number: E189572
- ANSI Grade: No-ANSI
- Flammability Rating: 94V-0
- Maximum Operating Temperature: 130°C

Standard Availability

- Thickness: 0.002" [0.05mm] to 0.028" [0.71mm], available in sheet or panel form
- Copper Foil Cladding: 1/3 to 2 oz for built-up & double sides
- Prepregs: Available in roll or panel form
- Glass Styles: 1035, 1078 and other prepreg grades are available upon request.

The newly developed products are slightly modified and updated after more data has been collected.





	Typical Values	Conditioning
Thermal		
Tg (DMA)	210 °C	E-2/105
Td (TGA)	430 °C	
CTE α1	40 ppm/°C	E-2/105
CTE α2	220 ppm/°C	
CTE z-axis	2.0%	
Thermal Stress, Solder Float, 288°C	> 120 sec	A
T-260	> 60 min	E-2/105
T-288	> 60 min	
T-300	> 60 min	
Flammability	94V-0	E-24/125
Electrical		
Permittivity (RC70%)		E-2/105
10 GHz (SPDR method)	3.14	
Impedance simulation DK	2.73	
Loss Tangent (RC70%)		E-2/105
10 GHz (SPDR method)	0.0011	
Volume Resistivity	> 10 ¹⁰ MΩ·cm	C-96/35/90
Surface Resistivity	> 10 ⁸ MΩ	C-96/35/90
Electric Strength	> 40 KV/mm	A
Dielectric Breakdown Voltage	> 50 KV	A
Mechanical		
Young's Modulus		A
Warp Direction	23 GPa	
Fill Direction	22 GPa	
Flexural Strength		A
Lengthwise	> 60,000 psi	
Crosswise	> 50,000 psi	
Peel Strength, 1.0 oz. Cu foil	4~6 lb/in	A
Moisture Absorption	0.08 %	E-1/105 + D-24/23

NOTE:

1. Property values are for information purposes only and not intended for specification.
2. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.
3. This product is based on a patent pending technology.

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